



*Model T224/CA-4DU Portable 4 ft. dia. Round Table with gray powder coated frames, with blue thermo-plastic coated D-Type expanded steel top, center hub, and chair seats.*

- **Bolt together frame design is fabricated from 2-3/8" O.D. steel pipe**
- **Four chair seats accommodate four adults**
- **Thermo-plastic coated center hub secures legs, includes hole for optional umbrella**
- **Frames are hot dip galvanized after fabrication for superior corrosion resistance**
- **Thermo-plastic Coating heat fused to Expanded Steel Top and Seats for durability**
- **Thermo-plastic Coating formulated with U.V. stabilizers for ultraviolet protection**
- **Quality construction throughout**

#### **AVAILABLE OPTIONS**

- **Powder Coat Finish in choice of colors for steel frame components**
- **Choice of colors of Thermo-plastic Coating**
- **Umbrella**

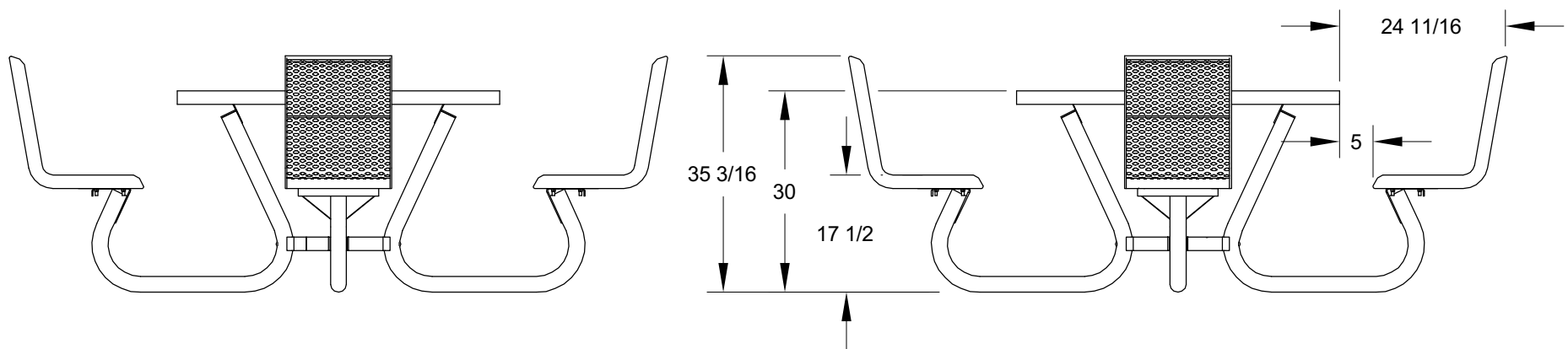
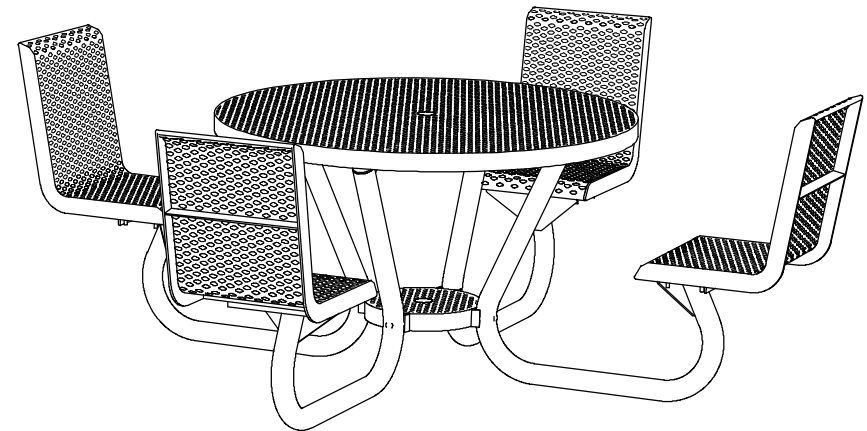
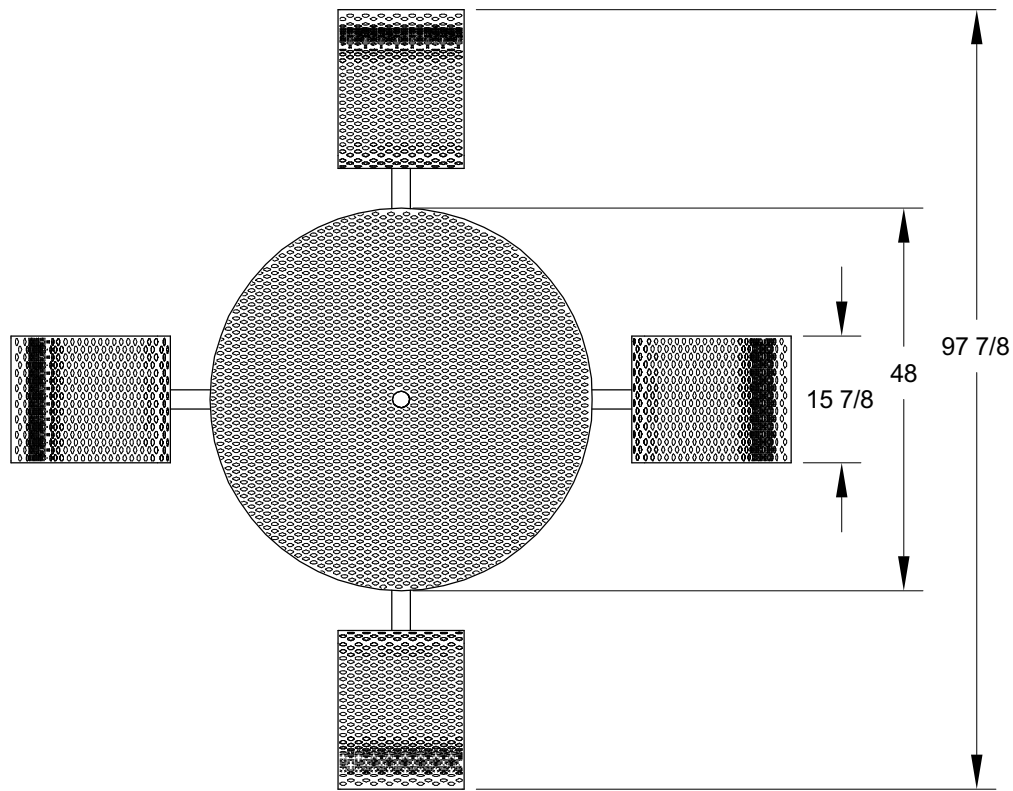
#### **SPECIFICATIONS:**

- **T200 Series** frame legs are each a one-piece welded construction, fabricated from 2.375" (2-3/8") O.D. x 10 ga. wall steel pipe to meet 2" nominal steel pipe size specifications and 10 ga. (1/8") thick steel die-formed steel brackets for attaching the seats and top.
- **Model T224/G-4** has a nom. 4 ft. diameter top.
- Nominal table height is 30". Nominal seat height is 17-1/2".
- All fasteners are provided for assembly.
- **Standard:** All steel frames components are hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no., e.g. T224/G-4DW).
- Table top is a one-piece welded construction, fabricated from 3/4-#9 expanded steel welded to 10 ga. x 2" formed steel edge bands and reinforced by 1/8" steel bars and 1-1/4" x 1/8" angle. Substructure includes all mounting holes for assembly of table.
- Center hub is a one-piece welded construction, fabricated from expanded steel surface with 2" x 1/2" roll-formed vertical edges on all sides and reinforced by four 10 ga. flat steel straps.
- Table is provided with four 16" wide chair seats. Each seat is a one-piece welded construction, fabricated from a 3/4-#9 expanded steel surface welded to a 1/4" x 1-1/2" flat steel substructure. Exposed edges of seat have a rolled 1-1/2" radius. Substructure includes all mounting holes for assembly.
- **Standard:** All steel surfaces of the top, center hub, and seats are covered with a thermo-plastic coating in a Brown color (indicated by "DW" in model no., e.g. T224/G-4DW). The UV-stabilized thermo-plastic coating is applied in a multi step process of material preparation and finish application designed to permanently heat fuse and bond the finish to the steel. The thermo-plastic polyethylene finish is impact resistant, does not support mold or mildew, and the textured matte surface is less susceptible to marring and scuffing.
- Table top and center hub include a reinforced center hole for installation of optional umbrella with 1-1/2" dia. pole.
- **Optional:** Color choices of powder coated steel frame components. See Specification Bulletin #SPC-CO-001.
- **Optional:** Color choices of Thermo-plastic coated steel components. For optional colors choices see Specification Bulletin #SPC-CO-001.
- **Optional:** An umbrella is available. Please inquire.

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DRAWN BY  
**WWM**

TITLE **MODEL T224 PORTABLE BOLT TOGETHER ROUND TABLE  
WITH THERMO-PLASTIC COATED D-TYPE  
EXPANDED STEEL TOP AND CHAIR SEATS**

DATE **12-30-10**

DWG. NO. **AI-1971**