

## XT Series Extra Heavy Duty Portable Rectangular Tables with V-Type Thermo-plastic #SPC-TB-003 **Coated Expanded Steel Top and Seats**

**SPECIFICATION** BULLETIN

REV. 09-17



Model XT/G-8VN 8 Ft. Extra Heavy Duty Portable Rectangular Table with hot dip galvanized frames and green V-Type thermo-plastic coated V-Type expanded steel seats and top

- Frame constructed specifically for heavy use areas
- Top and seats designed for more abusive environments such as high elevations where snow loads can destroy average tables
- Nontip, nontrip walk-through design
- · All welded end frames are fabricated from 2-3/8" diameter steel pipe
- Diagonal braces align and strengthen entire table
- Frames are hot dip galvanized after fabrication for superior corrosion resistance
- Thermo-plastic Coating heat fused to Expanded Steel Top and Seats for durability
- Thermo-plastic Coating formulated with U.V. stabilizers for ultraviolet protection
- Limited lifetime warranty on frames

## **AVAILABLE OPTIONS**

6' or 8' length

Powder Coat Finish in choice of colors for steel frame components

Choice of colors of Thermo-plastic Coating

## **SPECIFICATIONS:**

- •XT Series end frames are one-piece welded construction, fabricated from 2.375" O.D. (2-3/8" O.D.) steel pipe to meet 2" nominal steel pipe size specifications with 2" x 2" x 1/8" die formed steel angle for attaching the seats and tops.
- Table frame design incorporates nontip, nontrip, walk-through design features. Bends are tightly formed to prevent tipping when weight is on one side.
- Model XT/G-6 is a nominal 6 ft. long.
- Model XT/G-8 is a nominal 8 ft. long.
- Nominal table height is 30-1/2". Frame design provides a nominal 28" of clearance from ground level to the underside of table. Nominal seat height is 18-1/2".
- Frames are supported by diagonal braces of 1-5/16" O.D. x 14 ga. wall steel pipe that connect to the underside of the table top.
- **Standard:** All steel frame components are hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no., e.g. XT/G-6VW).
- All fasteners are provided for assembly.
- V-Type table top and seats are each a one-piece welded construction, fabricated from a 3/4-#9 expanded steel surface with 10 ga. x 2-1/2" roll-formed vertical edges on all sides and reinforced by a 10 ga. die-formed angle substructure. Substructure includes all mounting holes for easy assembly of table.
- Standard: All steel surfaces of the top and seats are covered with a thermo-plastic coating in a Brown color (indicated by "VW" in model no., e.g. XT/G-6VW). The UV-stabilized thermo-plastic coating is applied in a multi step process of material preparation and finish application designed to permanently heat fuse and bond the finish to the steel. The thermo-plastic polyethylene finish is impact resistant, does not support mold or mildew, and the textured matte surface is less susceptible to marring and scuffing.
- Optional: Color choices of powder coated steel frame components. See Specification Bulletin #SPC-CO-001.
- Optional: Color choices of Thermo-plastic coated steel components. For optional colors choices see Specification Bulletin #SPC-CO-001.

