

Model B303 12, 15 Foot and Model B304 21 Foot Team Bench with Aluminum Seat, Back, and Deck

SPECIFICATION BULLETIN
#SPC-BC-172

REV. 02-10



Model B303/CB-12AL Team Bench with black powder coated frames, 12 ft. long, with clear anodized 2" x 10" aluminum seat, back, and deck.

- 19" wide equipment deck keeps sports gear out of the dirt and within reach
- Extra heavy design to be stronger and more stable with a simple, clean style
- Sturdy, formed and welded steel frame construction
- Frames are Hot-Dip Galvanized after fabrication for superior corrosion resistance
- Structurally reinforced extruded aluminum seat, back, and deck with clear anodized finish
- Diagonal bracing for strength and rigidity
- Quality construction throughout

AVAILABLE OPTIONS

12', 15', or 21' models

Powder Coat Finish in choice of colors for steel frame components

Powder Coat Finish in choice of colors for aluminum components

SPECIFICATIONS:

- Model B303 and B304 end frames are one-piece, welded construction with a die-formed back, seat, and deck bracket of 2-3/8" x 1-1/2" x 1/8" nominal sized channel, and a 2.375" (2-3/8") O.D. (to meet 2" nominal steel pipe size specifications) steel pipe, die-formed to create a stable base for the bench. Bench is designed to be portable.
- Model B303/G-12 is 12 ft. long (nom.) with three frames.
- Model B303/G-15 is 15 ft. long (nom.) with three frames.
- Model B304/G-21 is 21 ft. long (nom.) with four frames.
- Seat height is 17-7/8", deck height is 35-3/16".
- Frames are supported by diagonal braces of 1-5/16" O.D. 14 ga. wall steel pipe that connect to the underside of the deck.
- **Standard:** All steel frame components are hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no., e.g. B303/G-12AL).
- \bullet Seat and back are each a single 2" x 10" aluminum planks, two 2" x 10" planks create a 19" wide deck the full length of the bench.
- Aluminum is extruded 6063-T6 aluminum alloy in planks with dimensions equivalent to that of 2" x 10" nominal sized lumber. The plank design is 1-3/4" x 9-5/8" with four structural reinforcement ribs for greater rigidity. Aluminum planks are provided with a clear anodized finish as per anodizing specification 204 R1. Aluminum clips to fasten planks to frames are included.
- Channel end caps are of extruded 6063-T6 aluminum alloy provided with a clear anodized finish as per anodizing specification 204 R1. End caps are press fitted over ends of aluminum planks and mechanically fastened in place at the factory.
- All fasteners are provided for assembly.
- **Optional:** Color choices of powder coated steel frame components. For optional colors choices see Specification Bulletin #SPC-CO-001.
- Optional: Aluminum seat, back, and deck have powder coat finish in a choice of colors. See Specification Bulletin #SPC-CO-001.
- **Optional:** Bench can be anchored to concrete surfaces with Anchor Kit #ANC2-6 for B303 benches, two Anchor Kits #ANC2-4 are required for B304 benches.

