



*Model B411/CB-4HU Sign Bench, embedded mount, black powder coated frame, 4 ft. long, blue thermo-plastic coated perforated steel, seat and sign frame.*

- **Embedded mount installation**
- **Sturdy, formed and welded steel frame construction**
- **Top cap opens for total access to the sign frame. Cap can be padlocked closed.**
- **The sign board slides in front of the back support. Your sign can be replaced as often as you want.**
- **Hot dip galvanized frame finish is standard**
- **Thermo-plastic Coating heat fused to steel seat and sign frame**
- **Thermo-plastic Coating formulated with U.V. stabilizers for ultraviolet protection**
- **Quality construction throughout**

#### **AVAILABLE OPTIONS**

**4', 6', or 8' models**

**Powder Coat Finish in choice of colors for frame components**

**Thermo-plastic seat coating in your choice of colors**

**Order/reorder signage from Pilot Rock Signs**

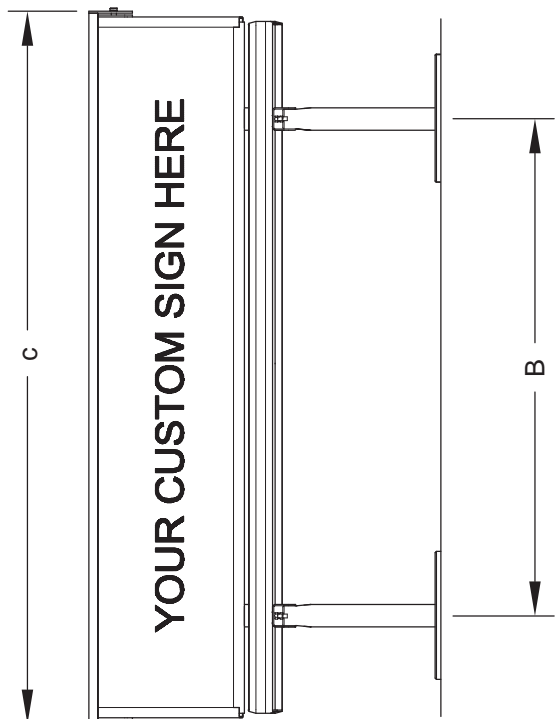
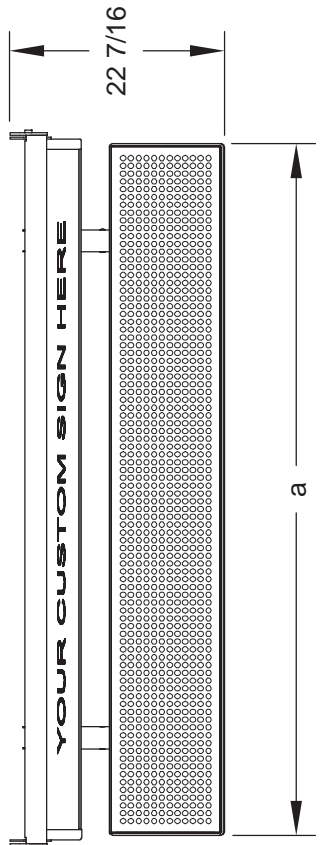
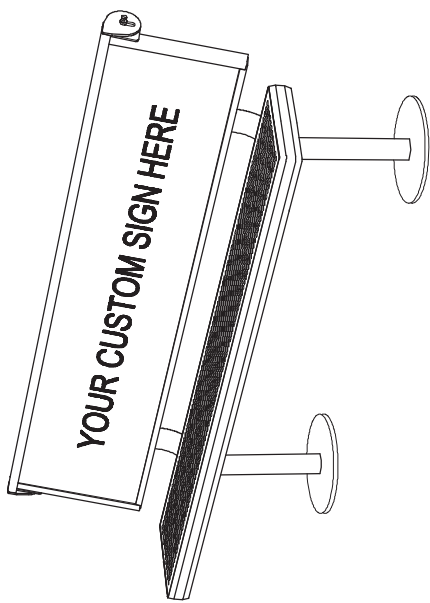
#### **SPECIFICATIONS:**

- **Model B411** end frames are one-piece, welded construction with a back and seat bracket of 2-3/8" x 1-1/2" x 1/8" nominal sized, die-formed channel, and a 2.375" (2-3/8") O.D. post to meet 2" nominal steel pipe size specifications.
- **Standard:** All steel frame components are hot dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no., e.g. B411/G-4HU).
- Seat is a one-piece welded construction, fabricated from a 3/4-#9 perforated steel surface with 10 ga. x 2-1/2" roll-formed vertical edges on all sides and reinforced by a 10 ga. die-formed angle substructure. Substructure includes all mounting holes for easy assembly of bench.
- Sign frame is 10 ga. formed steel channel with 10 ga. angle reinforcements
- **Standard:** All steel surfaces of the seat and sign frame are covered with a thermo-plastic coating in a black color (indicated by "/HB" in model no., e.g. B412/CB-8HB). Other colors available.) The UV-stabilized thermo-plastic coating is applied in a multi step process of material preparation and finish application designed to permanently heat fuse and bond the finish to the steel. The thermo-plastic polyethylene finish is impact resistant, does not support mold or mildew, and the textured matte surface is less susceptible to marring and scuffing.
- All fasteners are provided for assembly.
- Black painted 3/4 in. MDO Sign Board back support for sign.
- Hinged top cap closes the sign frame and can be padlocked to secure the sign (padlocks not included- order (2) #PL-1). The sign cannot be removed when cap is closed.
- **Optional:** Custom made Pilot Rock Sign features: Sign is 16 in. tall by 4ft., 6ft., or 8ft long, .40 ga Alumilite aluminum laminate, 1/4 in. thick, polycarbonate core, a 3M vinyl digitally printed graphic material, a 3M protective lamination over the graphic.
- **Optional:** Color choices of powder coated steel frame components. For optional colors choices see Specification Bulletin #SPC-CO-001.
- **Optional:** Color choices of thermo-plastic coated components. For optional color choices, see Specification Bulletin #SPC-CO-001.

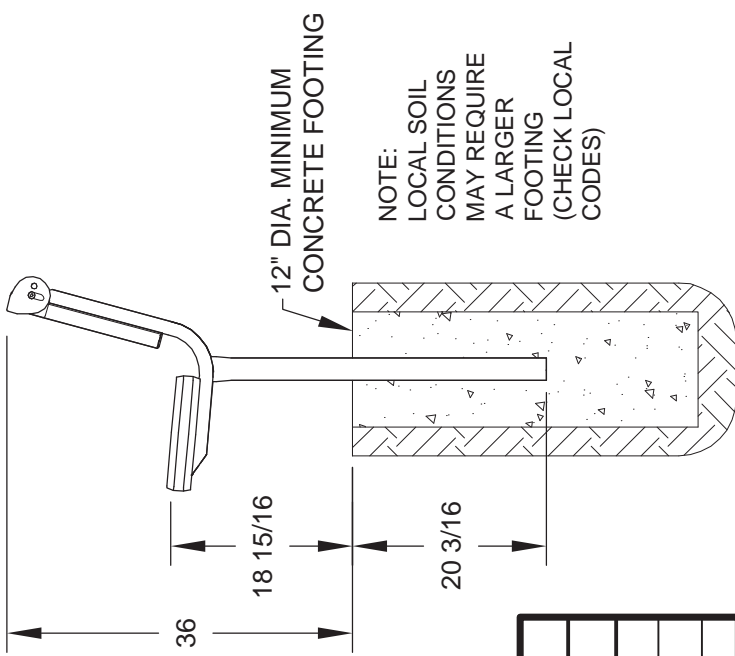
**RJ Thomas Mfg. Co., Inc.**

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\*CTR TO CTR  
OF FRAME POSTS



NOTE:  
LOCAL SOIL  
CONDITIONS  
MAY REQUIRE  
A LARGER  
FOOTING  
(CHECK LOCAL  
CODES)

MODEL NUMBER	DIMENSION		
	a	b	c
B411-4	48	36	50
B411-6	72	51 3/4	74
B411-8	96	70	98

ALL DIMENSIONS IN INCHES

**RJThomas Mfg. Co., Inc.**  
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**MFI**

TITLE SIGN BENCH SERIES MODEL B411 4, 6, 8 FOOT EMBEDDED MOUNT BENCH  
PERFORATED STEEL SEAT

DATE 9-17-15

DWG. NO. **AI-2070**