

## XT Series 10 and 12 Foot Extra Heavy Duty Rectangular Tables with Aluminum Top and Seats

SPECIFICATION BULLETIN #SPC-TB-154

REV. 09-17



Model XT/CR-10AL 10 Ft. Extra Heavy Duty Portable Rectangular Table with Red Powder Coated Frames and Clear Anodized Aluminum Top and Seats

- Constructed specifically for heavy use areas
- Nontip, nontrip walk-through design
- All welded end frames are fabricated from 2-3/8" diameter steel pipe
- Die-formed center channel and diagonal braces align and strengthen entire table
- Frames are hot dip galvanized after fabrication for superior corrosion resistance
- Seats and Top are Aluminum with a clear anodized maintenance free finish
- Limited lifetime warranty on frames

## **SPECIFICATIONS:**

- •XT Series end frames are one-piece welded construction, fabricated from 2.375" (2-3/8") O.D. steel pipe to meet 2" nominal steel pipe size specifications with 2" x 2" x 1/8" die formed steel angle for attaching the seats and tops.
- Table frame design incorporates nontip, nontrip, walkthrough design features. Bends are tightly formed to prevent tipping when weight is on one side.
- Model XT/G-10AL is a nominal 10 ft. long with three frames.
- Model XT/G-12AL is a nominal 12 ft. long with three frames.
- Nominal table height is 30". Nominal seat height is 18".
- Frames are supported by diagonal braces of 1-5/16" O.D. x 14 ga. wall steel pipe that connect to a die-formed steel channel designed to align and provide attachment to the table top.
- **Standard:** All frame components are hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no.), e.g. XT/G-10AL.
- All galvanized fasteners are provided for assembly.
- Aluminum is extruded 6063-T6 aluminum alloy in planks with dimensions equivalent to that of 2" x 10" nominal sized lumber. The plank design is 1-3/4" x 9-5/8" with four structural reinforcement ribs for greater rigidity. Aluminum planks are provided with a clear anodized finish as per anodizing specification 204 R1. Aluminum clips to fasten planks to frames are included.
- Channel end caps are of extruded 6063-T6 aluminum alloy provided with a clear anodized finish as per anodizing specification 204 R1. End caps are press fitted over ends of aluminum planks and mechanically fastened in place at the factory.
- Table top is assembled into single unit (at the factory) with one-piece end caps across each end.
- **Optional:** Color choices of powder coated steel frame components. See Specification Bulletin #SPC-CO-001.
- **Optional:** 10 foot aluminum top and seat planks and end caps have powder coat finish. See Specification Bulletin #SPC-CO-001.

## **AVAILABLE OPTIONS**

10' or 12' length

Choice of colors of Powder Coated finish for steel frame components

Powder Coat Finish in choice of colors for 10' aluminum top and seat components

