

XT Series 6 Foot Wheelchair Accessible Table Extended One End with D-Type Thermo-plastic #SPC-TB-055 **Coated Expanded Steel Top and Seats**

SPECIFICATION BULLETIN

REV. 09-17



Model XT/G-6DU/E 6 Ft. Wheelchair Accessible Table with hot-dip galvanized frames and blue D-Type thermo-plastic coated expanded steel top and seats

- Extended top for wheelchair accessibility at one end
- Constructed specifically for heavy use areas
- · Nontip, nontrip, walk-through design
- · All welded end frames are fabricated from 2-3/8" diameter steel pipe
- Diagonal braces support table extensions
- Frames are hot-dip galvanized after fabrication for superior corrosion resistance
- Thermo-plastic Coating heat fused to Expanded Steel Top and Seats for durability
- Thermo-plastic Coating formulated with U.V. stabilizers for ultraviolet protection
- Limited lifetime warranty on frames

AVAILABLE OPTIONS

Powder Coat Finish in choice of colors for steel frame components Choice of colors of Thermo-plastic Coating

SPECIFICATIONS:

- XT Series end frames are one-piece welded construction, fabricated from 2.375" (2-3/8" O.D.) steel pipe to meet 2" nominal steel pipe size specifications with 2" x 2" x 1/8" die formed steel angle for attaching the seats and tops. "Outriggers" are attached to the frame on the extended end of the table for added stability.
- Table frame design incorporates nontip, nontrip, walk-through design features.
- Table top extends 2 ft. beyond seats (indicated by "/E" in model no., e.g. XT/G-6DW/E) to provide the ADA recommended wheelchair clearances of: 30" wide, 27" under table (ground to bottom of table top), and 24" total knee and toe clearance (19"
- A diagonal brace of 1-5/16" O.D. steel pipe is provided to support extended portions of table top.
- Model XT/G-6DW/E has a nom. 8 ft. long top and 6 ft. long seats. Includes frame stabilizing outriggers.
- Frames are supported by diagonal braces of 1-5/16" O.D. 14 ga. wall steel pipe.
- Table height provides a nominal 28" of clearance from ground level to the underside of the table top. Nominal seat height is
- All fasteners are provided for assembly.
- Standard: All steel frame components are hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no., e.g. XT/G-6DW/E).
- D-Type table top and seats are each a one-piece welded construction, fabricated from a 3/4-#9 expanded steel surface with 2" roll-formed 14 ga. steel vertical edges on all sides and reinforced by a strap and die-formed angle substructure.
- **Standard:** All steel surfaces of the top and seats are covered with a thermo-plastic coating in a Brown color (indicated by "DW" in model no., e.g. XT/G-6**DW**/E). The UV-stabilized thermo-plastic coating is applied in a multi step process of material preparation and finish application designed to permanently heat fuse and bond the finish to the steel. The thermo-plastic polyethylene finish is impact resistant, does not support mold or mildew, and the textured matte surface is less susceptible to marring and scuffing.
- **Optional:** All steel frame components have powder coat finish. See Specification Bulletin #SPC-CO-001.
- Optional: Color choices of Thermo-plastic coated steel components. For optional colors choices see Specification Bulletin #SPC-CO-001.

