



Model SQT3/G-4VN/E Wheelchair accessible square portable table with hot dip galvanized frames and thermo-plastic coated V-Type expanded steel top and seats. Top extended one foot on open side.

- **Three seats and one open side for wheelchair access**
- **Square design optimizes table top usage and creates a more intimate setting**
- **Nontip, nontrip walk-through design**
- **All welded corner frames are fabricated from 1-1/2" diameter steel pipe**
- **Cross braces strengthen the table**
- **Frames are hot dip galvanized after fabrication for superior corrosion resistance**
- **Thermo-plastic Coating heat fused to Expanded Steel Top and Seats for durability**
- **Thermo-plastic Coating formulated with U.V. stabilizers for ultraviolet protection**
- **Quality construction throughout**

AVAILABLE OPTIONS

- **Powder Coat Finish in choice of colors for steel frame components**
- **Choice of colors of Thermo-plastic Coating**

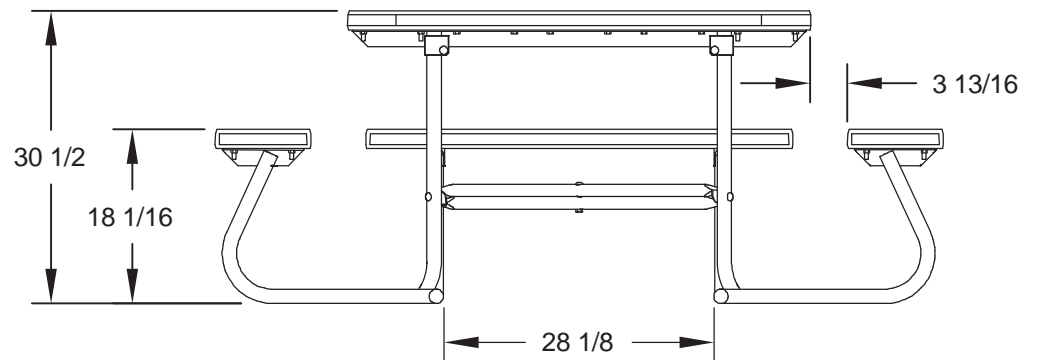
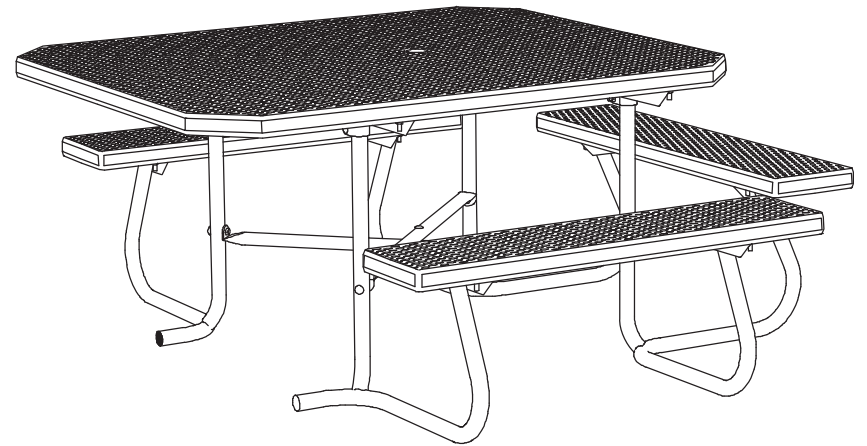
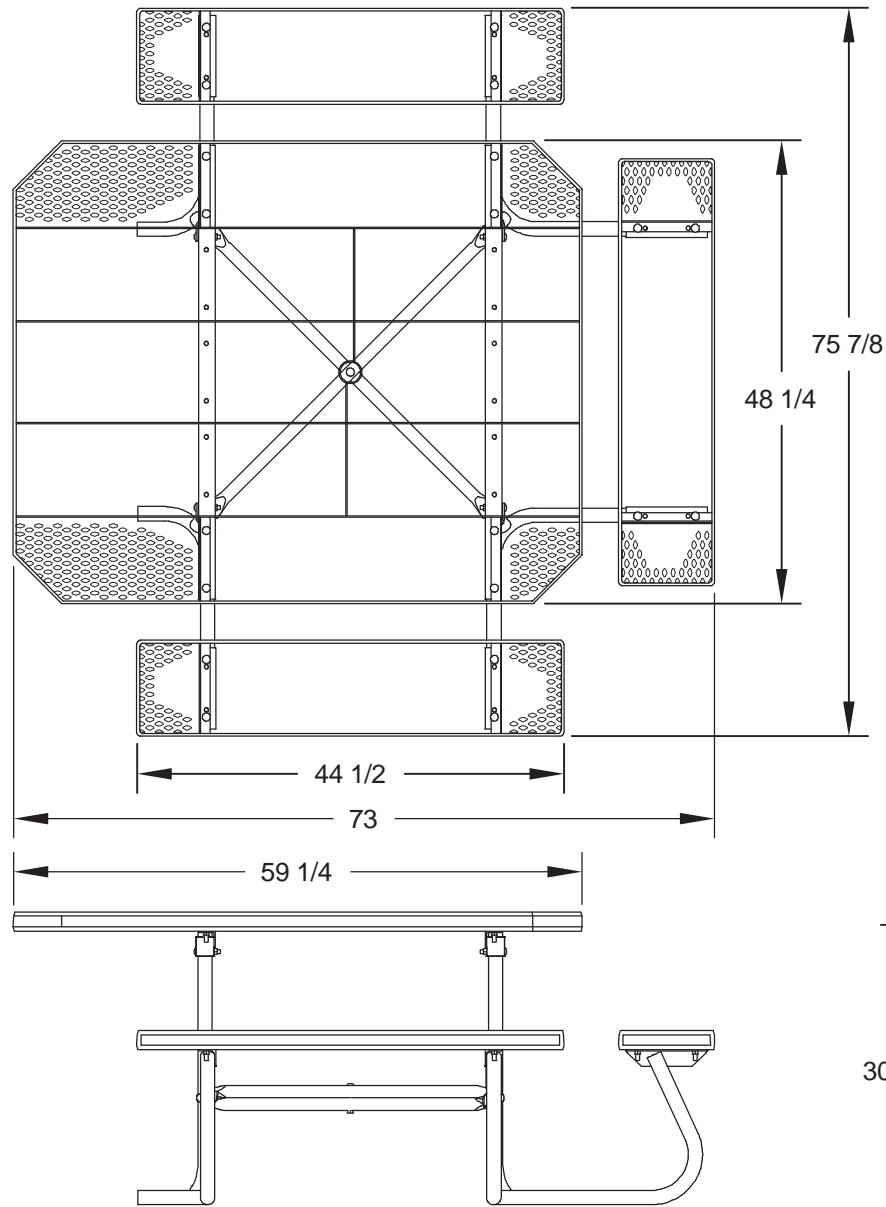
SPECIFICATIONS:

- **Model SQT3-4** has a nominal 4' x 5' top. Overall dimensions are 73-3/8" x 75-1/8".
- Four corner frames are each a one-piece welded construction made from 1-1/2" dia. x 1/8" wall structural steel tubing and seat supports of 1-3/4" x 1-3/4" x 1/8" die formed steel angle. Two corner frames have opposing seat legs removed to provide a wheelchair accessible space under the extended side of the table top.
- Table frame design incorporates nontip, nontrip, walk-through features. Bends are tightly formed to prevent tipping when weight is on one side.
- Table top is extended 12" over open side of table creating a wheelchair space of 28" wide at frames, 19" deep, and 27" from ground to bottom of table top (This is indicated by "/E" in model no., e.g. SQT3/G-4VW/E).
- Nominal table height is 30". Nominal seat height is 17-1/2".
- Corner frames are connected by two cross braces constructed of 1-5/16" O.D. steel pipe.
- Top is supported and attached to corner frames by two 1-3/4" x 1-3/4" x 1/8" die formed steel angles.
- All fasteners are provided for assembly.
- **Standard:** All steel frame components are hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no., e.g. SQT3/G-4VW/E).
- **V-Type** table top and seats are each a one-piece welded construction, fabricated from a 3/4"-#9 expanded steel surface with 2" roll-formed 14 ga. steel vertical edges on all sides and reinforced by a strap and die-formed angle substructure.
- **Standard:** All steel surfaces of the top and seats are covered with a thermo-plastic coating in a Brown color (indicated by "VW" in model no., e.g. SQT3/G-4VW/E). The UV-stabilized thermo-plastic coating is applied in a multi step process of material preparation and finish application designed to permanently heat fuse and bond the finish to the steel. The thermo-plastic polyethylene finish is impact resistant, does not support mold or mildew, and the textured matte surface is less susceptible to marring and scuffing.
- **Standard:** Table is provided with umbrella cup for mounting optional umbrella.
- **Optional:** All steel frame components have powder coat finish. See Specification Bulletin #SPC-CO-001.
- **Optional:** Color choices of Thermo-plastic coated steel components. For optional colors choices see Specification Bulletin #SPC-CO-001.

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TITLE **SQT3-4 SERIES 4 FOOT PORTABLE SQUARE TABLE
WITH V-TYPE THERMO-PLASTIC COATED EXPANDED STEEL
TOP AND SEATS. TOP EXTENDED ONE FOOT ON OPEN SIDE**

DATE **3-03-10**

DWG. NO. **AI-1831**