PILOT ROCK PARK · STREET · CAMP SITE PRODUCTS

SQT Series 3 and 4 Foot Portable Square Tables with Aluminum Top and Seats



Model SQT/G-4AL 5 Plank, 48" Square Top, Portable Square Table with Hot-Dip Galvanized Frame and Aluminum Planks

- Square design optimizes table top usage and creates a more intimate setting
- Square table fits into more compact areas
- Nontip, nontrip, walk-through design
- All welded corner frames are fabricated from 1-1/2" diameter steel pipe
- Frames are hot dip galvanized after fabrication for superior corrosion resistance
- Cross braces square up the corner frames and strengthen the table
- Seats and Top are Aluminum with a clear anodized maintenance-free finish
- Quality construction throughout

AVAILABLE OPTIONS

3' or 4' square models

- Powder Coat Finish in choice of colors for steel frame components
- Powder Coat Finish in choice of colors for aluminum top and seats

Backrest attachments

Umbrellas

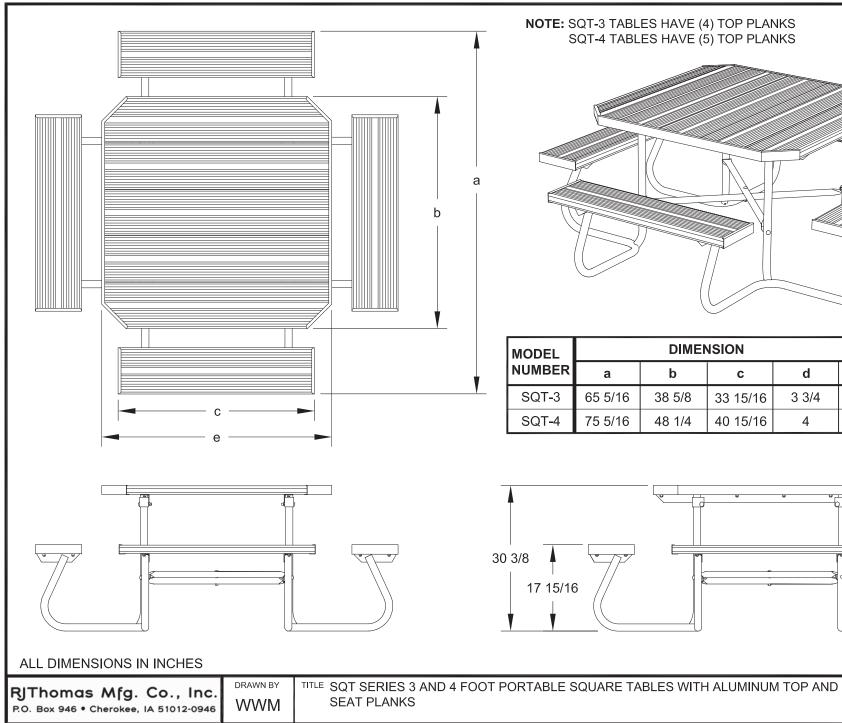
SPECIFICATIONS:

- **Model SQT-3** has a nominal 38" square table top utilizing (4) top planks.
- **Model SQT-4** has a nominal 48" square table top utilizing (5) top planks.
- Table frame design incorporates nontip, nontrip, walk-through features. Bends are tightly formed to prevent tipping when weight is on one side.
- Four SQT Series corner frames are each a one-piece welded construction made from 1-1/2" dia. x 1/8" wall structural steel tubing and seats supports of 1-3/4" x 1-3/4" x 1/8" die formed steel angle.
- Nominal table height is 30". Nominal seat height is 18".
- Top planks are supported and attached to corner frames by two 1-3/4" x 1-3/4" x 1/8" die formed steel angles.
- Corner frames are connected by two cross braces constructed of 1-5/16" O.D. steel pipe.
- All galvanized fasteners shall be provided for assembly.
- Aluminum is extruded 6063-T6 aluminum alloy in planks with dimensions equivalent to that of $2" \times 10"$ nominal sized lumber. The plank design is 1-3/4" x 9-5/8" with four structural reinforcement ribs for greater rigidity. Aluminum planks are provided with a clear anodized finish as per anodizing specification 204 R1. Aluminum clips to fasten planks to frames are included.
- Channel end caps are of extruded 6063-T6 aluminum alloy provided with a clear anodized finish as per anodizing specification 204 R1. End caps are press fitted over ends of aluminum planks and mechanically fastened in place at the factory.
- Table top is assembled into single a unit at the factory with one-piece end caps across each end.
- **Standard:** All steel frame components are hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no., e.g. SQT/G-3AL).
- •**Optional:** All steel frame components have powder coat finish. For color choices see Specification Bulletin #SPC-CO-001.
- **Optional:** All top and seat planks and end caps have powder coat finish. For color choices see Specification Bulletin #SPC-CO-001.
- **Optional:** Table is provided with backrests. To specify, add "/B" to end of model no., e.g. SQT/G-4AL/B.
- **Optional:** Table is provided with umbrella holes in table tops and cup and collar sets for mounting umbrellas. To specify, add "/U" to the end of the model no., e.g. SQT/G-3AL/U.

RJ Thomas Mfg. Co., Inc.

PO Box 946 • Cherokee, IA 51012-0946 • PH: 712-225-5115 • 800-762-5002 • FAX: 712-225-5796 E-mail: pilotrock@rjthomas.com • Web Site: http://www.pilotrock.com

© 2017 RJ Thomas Mfg. Co., Inc. PILOT ROCK[®] Park Products is a registered trademark of RJ Thomas Mfg. Co., Inc.



DIMENSION

С

33 15/16

40 15/16

d

3 3/4

4

е

37 15/16

47 15/16

b

38 5/8

48 1/4

11-29-05 AI-1498 DWG. NO.

DATE

Specification Bulletin SPC-TB-012